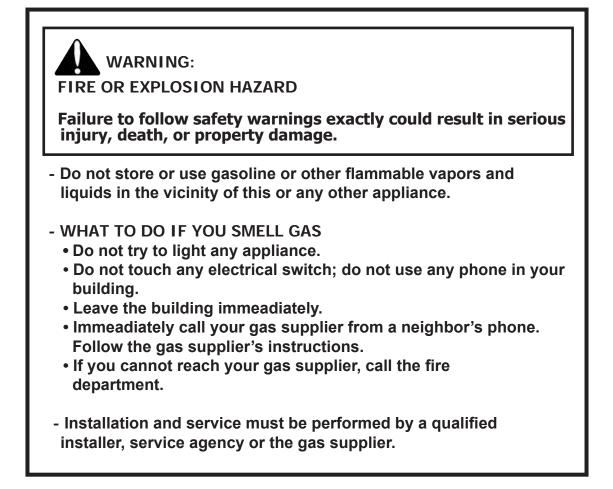




WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life. Installation and service must be performed by a qualified installer, service agency or the gas supplier.



INSTALLER:

Leave this manual with the appliance.

CONSUMER:

Retain this manual for future reference.

This appliance may be installed in an after-market permanently located, manufactured (mobile) home, where not prohibited by local codes.

This appliance is only for use with the type of gas indicated on the rating plate. This appliance is not convertible for use with other gases, unless a certified kit is used.

Massachusetts installations (Warning): This product must be installed by a licensed plumber or gas fitter when installed within the Commonwealth of Massachusetts. Other Massachusetts code requirements: Flexible connector must not be longer than 36in., a shut off valve must be installed; only direct vent sealed combustion products are approved for bedrooms/bathrooms. A carbon monoxide detector is required in all rooms containing gas fired direct vent appliances. The fireplace damper must be removed or welded in the open position prior to installation of a fireplace insert.

FOR SAFE INSTALLATION AND OPERATION OF YOUR "ENVIRO" HEATER, PLEASE CAREFULLY READ THE FOLLOWING INFORMATION:

• All ENVIRO gas-fired appliances must be installed in accordance with their instructions. Carefully read all the instructions in this manual first. Consult the building authority having jurisdiction to determine the need for a permit prior to commencing the installation.

• **NOTE:** Failure to follow these instructions could cause a malfunction of the fireplace, which could result in death, serious bodily injury, and/or property damage.

• Failure to follow these instructions may also void your fire insurance and/or warranty.

GENERAL

• Installation and repair should be done by a qualified service person. The appliance should be inspected before the first use and, at least, annually by a qualified service person. More frequent cleaning may be required due to excessive lint from carpeting, bedding material, etc. It is imperative the control compartments, burners and circulating air passageways of the appliance be kept clean.

• Due to high temperatures, the appliance should be located out of high traffic areas and away from furniture and draperies.

Children and adults should be alerted to the hazards of high surface temperatures and should stay away to avoid burn or clothing ignition.

• Young children should be carefully supervised when in the same room as the appliance. Toddlers, young children and others may be susceptible to accidental contact burns. A physical barrier is required if there are at risk individuals in the house. To restrict access to a fireplace or stove install an adjustable safety gate to keep toddlers, young children and other at risk individuals out of the room and away from hot surfaces. Any safety screen, guard, or barrier removed for servicing an appliance must be replaced prior to operating the appliance.

• Clothing or other flammable materials should not be placed on or near the appliance.

DANG

HOT GLASS WILL

CAUSE BURNS

DO NOT TOUCH GLASS

UNTIL COOLED.

NEVER ALLOW CHILDREN

TO TOUCH GLASS.

• A barrier designed to reduce the risk of burns from the hot veiwing glass is provided with this appliance and shall be installed for the protection of children and other at-risk individuals. If the barrier becomes damaged, the barrier shall be replaced with the manufacturer's barrier for this appliance

FOR YOUR SAFETY

• Installation and service must be performed by a qualified installer, service agency or gas supplier.

• This installation must conform to local codes or, in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1/NFPA 54, or the Natural Gas and Propane Installation Code, CSA B149.1.

• To prevent injury, do not allow anyone who is unfamiliar with the stove to operate it.

• To prevent injury, if the pilot or pilot and burners have gone out on their own, open the glass door and wait 5 minutes to air out before attempting to relight the stove.

• Always keep the area around these appliances clear of combustible material, gasoline and other flammable liquids and vapours.

• These appliances should not be used as a drying rack for clothing or for hanging Christmas stockings/decorations.

• Due to the paint curing on the stove, a faint odor and slight smoking will likely be noticed when the stove is first used. Open a window until the smoking stops.

Always connect this gas stove to a vent system and vent to the outside of the building envelope. Never vent to another room or inside the building. Make sure the specified vent pipe is used, properly sized and of adequate height to provide sufficient draft. Inspect the venting system annually for blockage and signs of deterioration.

WARNING: Failure to position the parts in accordance with the diagrams in this booklet, or failure to use only parts specifically approved with this appliance, may result in property damage or personal injury.

WARNING: Do not operate with the glass front removed, cracked or broken. Replacement of the glass should be done by a licensed or qualified service person.

• Never use solid fuels such as wood, paper, cardboard, coal, or any flammable liquids, etc., in this appliance.

• Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system or any gas control which has been under water.

• Do not abuse the glass by striking it or slamming the door shut.

• If the S201 unit is pulled out of its installation, and the ventair intake system is disconnected for any reason, ensure that the vent-air intake pipes are reconnected and re-sealed in accordance to the instructions noted in INITIAL INSTALLATION - DIRECT VENT

A barrier designed to reduce the risk of burns from the hot viewing glass is provided with this appliance and shall be installed for the protection of children and other at-risk individuals.

TABLE OF CONTENTS

Table of Contents	
	4
Codes And Approvals	5
Specifications	6
Dimensions	6
Rating Label Location	6
Operating Instructions	7
Lighting Instructions	
Air Shutter	8
Normal Sounds During Operation	8
Remote Control Operations	
Initializing the System for the First Time	11
Switching to Continuous Pilot Mode	
Fan Control	
Maintenance And Service	
Routine Maintenance	
Cleaning Decorative Surfaces	
Cleaning the Glass	
Cleaning the Firebox	
Replacing the Glass	
Cast Door Removal	
Glass Door Removal	
Burner Removal	
Fuel Conversion	
Initial Installation	
Introduction	
Preparation for Installation	
Clearance to Combustibles.	
	20
Rear Vent Conversion	
Direct Vent	22
Direct Vent Venting Clearances	22 22
Direct Vent Venting Clearances Approved Venting Parts	22 22 22
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise	22 22 22 24
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation	22 22 22 24 25
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions.	22 22 22 24 25 26
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations	22 22 22 24 25 26 27
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings.	22 22 22 24 25 26 27 28
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings Horizontal Termination	22 22 24 25 26 27 28 29
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination	22 22 24 25 26 27 28 29 30
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination Gas Line Connection and Testing.	22 22 24 25 26 27 28 29 30 33
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination Gas Line Connection and Testing Electrical Requirements	22 22 24 25 26 27 28 29 30 33 34
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions. Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination Gas Line Connection and Testing Electrical Requirements Secondary Installation.	22 22 24 25 26 27 28 29 30 33 34 35
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions. Allowable Vent Configurations Air Restrictor Settings. Horizontal Termination Vertical Termination Vertical Termination Gas Line Connection and Testing Electrical Requirements Secondary Installation Fire Grate and Log Set Installation	22 22 24 25 26 27 28 29 30 33 34 35 35
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination Vertical Termination Electrical Requirements Secondary Installation Fire Grate and Log Set Installation Safety Screen Replacement.	22 22 24 25 26 27 28 29 30 33 34 35 35 38
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination Vertical Termination and Testing Electrical Requirements Secondary Installation Fire Grate and Log Set Installation Safety Screen Replacement. Trouble Shooting	22 22 24 25 26 27 28 29 30 33 34 35 38 38
Direct Vent. Venting Clearances. Approved Venting Parts. Horizontal Termination - Rear Vent w/ No Rise. Mobile Home Installation. Vent Termination Restrictions. Allowable Vent Configurations. Air Restrictor Settings. Horizontal Termination. Vertical Termination. Vertical Termination Gas Line Connection and Testing. Electrical Requirements Secondary Installation. Fire Grate and Log Set Installation. Safety Screen Replacement. Trouble Shooting. Parts List.	22 22 24 25 26 27 28 29 30 33 34 35 35 38 38 38 42
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions. Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination Vertical Termination Gas Line Connection and Testing Electrical Requirements Secondary Installation Fire Grate and Log Set Installation Safety Screen Replacement Trouble Shooting Parts List. Parts Diagram	22 22 24 25 26 27 28 29 30 33 34 35 35 38 38 38 38 42 43
Direct Vent. Venting Clearances. Approved Venting Parts. Horizontal Termination - Rear Vent w/ No Rise. Mobile Home Installation. Vent Termination Restrictions. Allowable Vent Configurations. Air Restrictor Settings. Horizontal Termination. Vertical Termination Gas Line Connection and Testing. Electrical Requirements Secondary Installation. Fire Grate and Log Set Installation. Safety Screen Replacement. Trouble Shooting. Parts List. Parts Diagram. RatingLabel.	22 22 24 25 26 27 28 29 30 33 34 35 38 38 38 38 42 43 44
Direct Vent Venting Clearances Approved Venting Parts Horizontal Termination - Rear Vent w/ No Rise Mobile Home Installation Vent Termination Restrictions Allowable Vent Configurations Air Restrictor Settings Horizontal Termination Vertical Termination Vertical Termination and Testing Electrical Requirements Secondary Installation Fire Grate and Log Set Installation Safety Screen Replacement. Trouble Shooting Parts List Parts Diagram RatingLabel Notes	22 22 24 25 26 27 28 29 30 33 34 35 38 38 38 38 42 43 44 45
Direct Vent. Venting Clearances. Approved Venting Parts. Horizontal Termination - Rear Vent w/ No Rise. Mobile Home Installation. Vent Termination Restrictions. Allowable Vent Configurations. Air Restrictor Settings. Horizontal Termination. Vertical Termination Gas Line Connection and Testing. Electrical Requirements Secondary Installation. Fire Grate and Log Set Installation. Safety Screen Replacement. Trouble Shooting. Parts List. Parts Diagram. RatingLabel.	22 22 24 25 26 27 28 27 28 29 30 33 34 35 35 38 38 38 38 42 43 44 45 46

CODES AND APPROVALS

DIRECT VENT ONLY: This type is identified by the suffix DV. This appliance draws all of its air for combustion from outside the dwelling, through a specially designed vent pipe system.

This appliance has been tested and approved for installations from 0 feet to 4500 feet (1372 m) above sea level.

- **In the USA:** The appliance may be installed at higher altitudes. Please refer to your American Gas Association guidelines which state: the sea level rated input of Gas Designed Appliances installed at elevations above 2000 (610 m) feet is to be reduced 4% for each 1000 feet (305 m) above sea level. Refer also to local authorities or codes which have jurisdiction in your area regarding the de-rate guidelines.
- **In Canada:** When the appliance is installed at elevations above 4500 feet (1372 m), the certified high altitude rating shall be reduced at the rate of 4% for each additional 1000 feet (305 m).
 - This appliance has been tested by INTERTEK and found to comply with the established VENTED
 GAS FIREPLACE HEATER standards in CANADA and the USA as follows:

VENTED GAS FIREPLACE HEATER (S20I; NG/LPG)

TESTED TO: ANSI Z21.88-2017/CSA 2.33-2017 VENTED GAS FIREPLACE HEATERS CAN/CGA 2.17-M91 (R2017) GAS FIRED APPLIANCES FOR HIGH ALTITUDES CSA P.4.1-02 TESTING METHOD FOR MEASURING ANNUAL FIREPLACE EFFICIENCY

This ENVIRO S20I Fireplace:

- Has been certified for use with either natural or propane gases. (See rating label.)
- Is not for use with solid fuels.
- Is approved for bedroom or bed sitting room. (IN CANADA: must be installed with a listed wall thermostat. IN USA: see current ANSI Z223.1 for installation instructions.)
- Must be installed in accordance with local codes. If none exist, use current installation code CAN/CGA B149 in Canada or ANSI Z223.1/NFPA 54 in the USA.
- Must be properly connected to an approved venting system and not connected to a chimney flue serving a separate solid-fuel burning appliance.

IMPORTANT NOTICE (Regarding first fire up): When the unit is turned on for the first time, it should be turned onto high without the fan on for the first 4 hours. This will cure the paint, logs, gasket material and other products used in the manufacturing process. It is advisable to open a window or door, as the unit will start to smoke and can irritate some people. After the unit has gone through the first burn, turn the unit off including the pilot, let the unit get cold then remove the glass door and clean it with a good gas fireplace glass cleaner, available at your local ENVIRO dealer.



SPECIFICATIONS

DIMENSIONS:

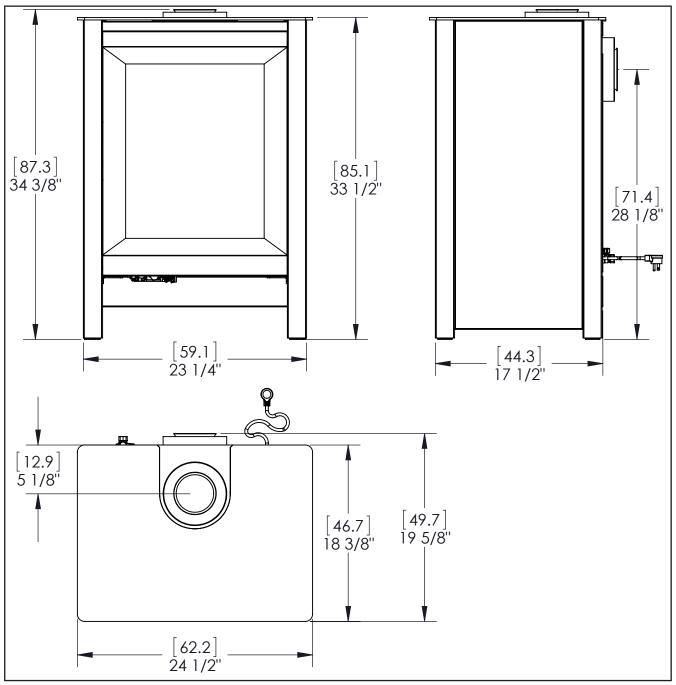


Figure 1. S20I Dimensions - Top Vent

RATING LABEL & LIGHTING INSTRUCTIONS LOCATION:

The rating label and lighting instructions are located on rating plate the backside of stove.

OPERATING INSTRUCTIONS

For Your Safety, Read Safety Precautions And Lighting Instructions Before Operating

WARNING: IF YOU DO NOT FOLLOW THESE INSTRUCTIONS EXACTLY A FIRE OR EXPLOSION MAY RESULT, CAUSING PROPERTY DAMAGE, PERSONAL INJURY OF LOSS OF LIFE.

LIGHTING AND TURNING OFF INSTRUCTIONS:

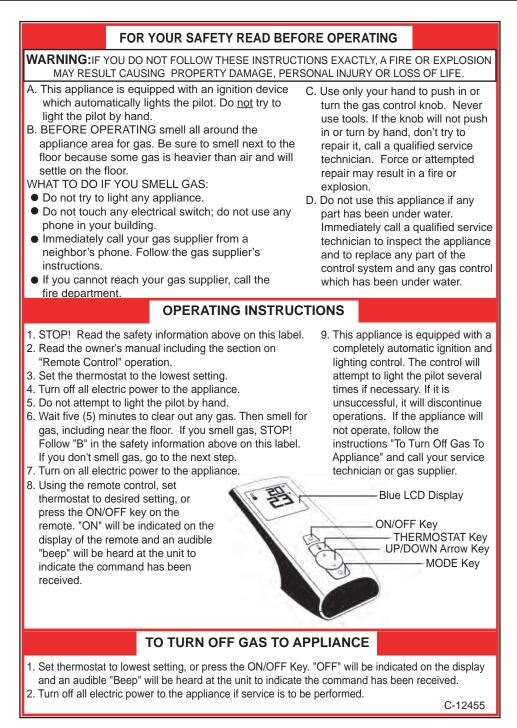


Figure 2. Lighting Instruction Label

AIR SHUTTER:

Behind the valve access door is the air shutter adjustment lever on the right hand side of the venturi box (see Figure 3) above the control panel. The air shutter allows the amount of air coming into the fireplace to be adjusted in order to accommodate different climates and venting arrangements. Start the pilot and then the burner. Make sure the pilot flame is burning normally and none of the burner ports are plugged. Let the fireplace burn for roughly fifteen minutes and then examine the flames, compare the flames to Figure 47.

The ideal flame will be blue at the base and light orange above. The flames should be of medium height. If the flames look like this, no venturi adjustment is needed. If the flames are fairly short and mostly blue,

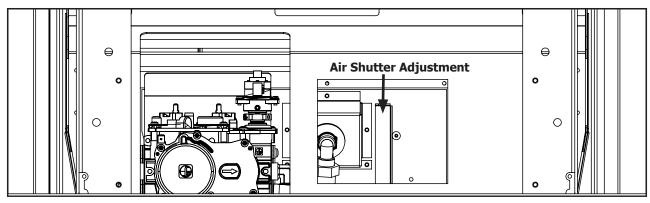


Figure 3. Air shutter adjustment lever.

the fireplace is getting too much air. Therefore, the air shutter should be closed (pulled out) slightly until the correct flames are achieved. Flames that are very orange, with tall, dark, stringy tips, are not getting enough air. Open (push in) the venturi until the flames clean up. If the venturi is opened, or closed all the way, and the correct flames cannot be attained, turn off the gas and contact the dealer.

Warning: Incorrect shutter adjustment may lead to improper combustion, which is a safety hazard. Contact the dealer if there is any concern about the venturi adjustment.

Table 1: Normal Sounds			
Component Sound & Reason			
S20I	Creaking when heating up or cooling down.		
Burner	Light pop or poof when turned off; this is more common with LP units.		
Temperature Sensor	Clinking when it senses to turn the blower on or off.		
Pilot Flame	Quiet whisper while the pilot flame in on.		
Blower / Fan	Air movement that increase and decreases with the speed of the blower. The blower is pushing the heat from the fireplace into the room.		
Gas Control Valve	Dull click when turning on or off, this is the valve opening and closing.		

NORMAL SOUNDS DURING OPERATION:

REMOTE CONTROL OPERATIONS:

The Proflame 2 GTMFL is a modular remote control system that directs the functions of the S20I. The Proflame 2 GTMFL is configured to control the on/off main burner operation, its flame levels and provides on/off and Smart thermostatic control of the appliance. The system controls a remotely actuated 120V/60Hz power outlet, and fan speed through six (6) levels.

OPERATING INSTRUCTIONS

For Your Safety, Read Safety Precautions And Lighting Instructions Before Operating

SYSTEM DESCRIPTION:

The Proflame 2 Remote Control System consists of two (2) elements:

- 1. Proflame 2 Transmitter.
- 2. Integrated Fireplace Controller (IFC) and a wiring harness connect to the gas valve, stepper motor and convection fan.

ATTENTION!

- TURN "OFF" THE MAIN GAS SUPPLY OF THE APPLIANCE DURING INSTALLATION OR MAINTENANCE
- TURN "OFF" MAIN GAS SUPPLY TO THE APPLIANCE PRIOR TO REMOVING OR REINSERTING THE BATTERIES IN THE BATTERY HOLDER

TECHNICAL DATA

Transmitter (Remote Control):

Supply voltage: 4.5 V (three 1.5 V AAA batteries) Radio frequency: 315 MHz

Integrated Fireplace Controller (IFC):

Supply voltage: AC IN - 120 V / 60 Hz Battery Backup IN - 6 Vdc - 200mA (four 1.5 V AA batteries) Spark voltage / frequency: >10kV / 1Hz Comfort modulating fan: 120 V / 60 Hz / 2A Auxiliary: 120 V / 60 Hz / 5A (not used)

TRANSMITTER:

There are two styles of the Proflame 2 Transmitter, the remote controls have a blue backlit lcd display. They use a streamline design with a simple button layout and informative lcd readout (Figure 4). The Transmitter is powered by three (3) AAA type batteries. A Mode Key is provided to Index between the features and a Thermostat Key is used to turn on/off or index through Thermostat functions (Figure 4 & 5). The wall mount version works exactly the same as teh handheld remote.



Figure 4: Proflame 2 Transmitter.

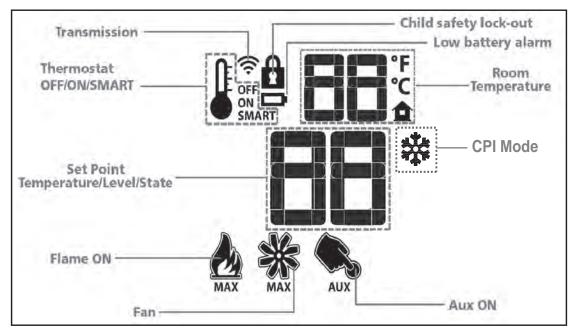
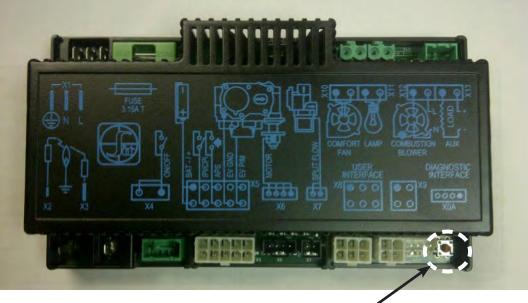


Figure 5: Proflame 2 Transmitter LCD Screen.

INTEGRATED FIREPLACE CONTROLLER (IFC):

The Proflame 2 IFC (Figure 6) connects directly to the gas valve, stepper motor, pilot and covection fan with a wiring harness. The IFC is mainly powered by 120 VAC but can also run off a battery backup four (4) AA type batteries for shorter periods of time. The IFC accepts commands via radio frequency from the Transmitter to operate the appliance in accordance with the particular Proflame 2 system configuration. The IFC has a red reset button at the front right corner that is used is to synchronize the Transmitter when using the for the first time, or after the batteries have been replaced.



Reset Button

OPERATING PROCEDURE:

Initializing The System For The First Time

Install the four (4) AA batteries into the IFC battery holder. Note the polarity of the battery and insert into the battery bay as indicated on the body of the battery holder. Press the reset button on the IFC marked "SW1" (see Figure 6).

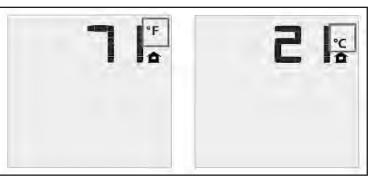
The IFC will "beep" three (3) times to indicate that it is ready to synchronize with a Transmitter. Install the three (3) AAA type batteries in the Transmitter battery bay, located on the base of the Transmitter. With the batteries already installed in the Transmitter, push the 'ON' button. The IFC will "beep" four (4) times to indicate the Transmitter's command is accepted and sets to the particular code of that Transmitter. The system is now initialized.

Temperature Indication Display

With the system in the "OFF" position, press the Thermostat Key and the Mode Key at the same time. Look at the LCD screen on the transmitter to verify that a °C or °F is visible to the right of the Room Temperature display (see Figure 7).

Turn on the Appliance

Press the ON/OFF Key on the Transmitter. The Transmitter display will show all active Icons on the screen. A single "beep" from the IFC will confirm reception of the command and will commence to first



screen. A single "beep" from the IFC will confirm **Figure 7: Remote Control Display in Farenheit and Celcius.**

ignite the pilot light, followed by the main burner. This should take about 10 seconds to complete.

SWITCHING TO CONTINUOUS PILOT MODE:

When the S20I is turned off press the mode key to index to the constant pilot (CPI) mode icon (see figure 8). Pressing the up arrow key will select Continuous Pilot Ignition (CPI) and pressing the down arrow key will return to IPI. Once a selection is made the IFC will beep once to confirm it had received the command. **NOTE: It is recommended to use the continuous pilot mode during the winter when the outside temperature is below 50°F (10°C) to keep the chimney properly heated for updraft during burner ignition.** Continuous pilot mode also keeps the firebox warm which eliminates both heat loss to cold air that is trapped inside the firebox as well as excessive exhaust vapour condensation on the door glass.

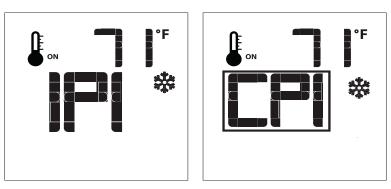


Figure 8: CPI Pilot Mode.

Turn off the Appliance

Press the ON/OFF Key on the Transmitter. The Transmitter LCD display will only show the room temperature and Icon (see Figure 9). A single "beep" from the IFC confirms reception of the command and both the pilot light (if the unit is not set to continuous pilot) and main burner will turn off.

Room Thermostat (Transmitter Operation)

The Remote Control can operate as a room thermostat. The thermostat can be set to a desired temperature to control the comfort level in a room. To activate this function, press the Thermostat Key (see Figure 4). The LCD display on the Transmitter will change to show that the room thermostat is "ON" and the set temperature is now displayed (see Figure 9). To adjust the set temperature, press the Up or Down Arrow Keys until the desired set temperature is displayed on the LCD screen of the Transmitter.

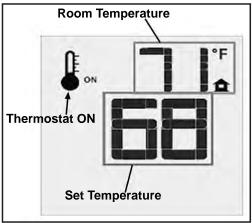


Figure 9: Remote Control Displays Set Temperature.

Smart Thermostat (Transmitter Operation)

The Smart Thermostat function adjusts the flame height in accordance to the difference between the set point temperature and the actual room temperatures. As the room temperature gets closer to the set point the Smart Function will modulate the flame down. To activate this function, press the Thermostat Key (Figure 4) until the word "SMART" appears to the right of the temperature bulb graphic (Figure 10). To adjust the set temperature, press the Up or Down Arrow Keys until the desired set temperature is displayed on the LCD screen of the Transmitter.

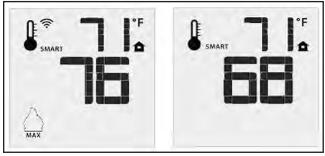
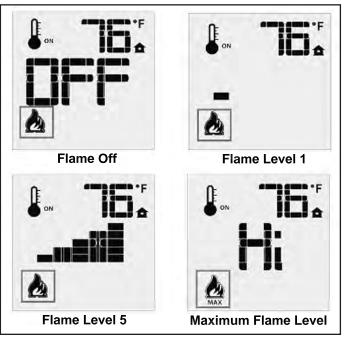


Figure 10: Remote Control's Smart Flame Function.

Remote Flame Control

The Proflame 2 GTMF has six (6) flame levels. With the system on, and the flame level at the maximum in the appliance, pressing the Down Arrow Key once will reduce the flame height by one step until the flame is turned off. The Up Arrow Key will increase the flame height each time it is pressed. If the Up Arrow Key is pressed while the system is on but the flame is off, the flame will come on in the high position (refer to Figure 11). A single "beep" will confirm reception of the command.



Fan Control

The S20I comes with a convection fan that can be controlled with the Transmitter. The fan speed can be adjusted thorugh six (6) speeds. To control the fan press the MODE key (Figure 4) to index to the fan control icon (Figure 12). Use the UP/DOWN arrow keys to turn on, off, or adjust the fan speed (Figure 12). A single beep from the IFC will confirm the command has been received

Key lock

This function will lock the keys to avoid unsupervised operation. To activate this function, press the MODE and UP keys at the same time and the a lock will appear (see Figure 14). To de-activate this function, press the MODE and UP Keys at the same time.

Low Battery Power Detection

Transmitter: The life span of the remote control batteries depends on various factors: quality of the batteries used, the number of ignitions of the appliance, the number of changes to the room thermostat set point, etc. When the Transmitter batteries are low, a Battery Icon will appear on the LCD display of the Transmitter (see Figure 15) before all battery power is lost. When the batteries are replaced this Icon will disappear.

IFC: The life span of the IFC batteries depends on various factors during a prolonged power outage: quality of the batteries used, the number of ignitions of the appliance, the number of changes to the room thermostat set point etc. When the IFC batteries are low, No "beep" will be emitted when it receives an On/ Off command from the Transmitter. This is an alert for a low battery condition for the IFC. When the batteries are replaced the "beep" will be emitted from the IFC when the ON/OFF Key is pressed (See INITIALIZING THE SYSTEM FOR THE FIRST TIME).

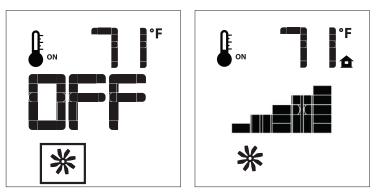


Figure 12: Fan Control

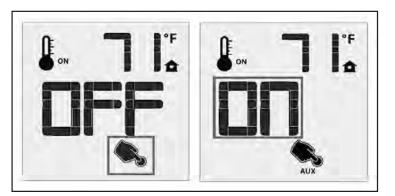
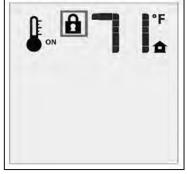


Figure 13: Remote Control with Aux (not used)



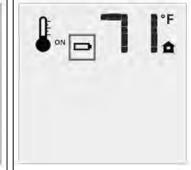


Figure 14: Remote Control Locked.

Figure 15: Low Battery Indicator.

WARNING: Fire Hazard. Can cause severe injury or death. The IFC causes ignition of the appliance. The appliance can turn on suddenly. Keep away from the appliance burner when operating the remote system or activating manual by pass of the remote system.

WARNING: Shock Hazard. Can cause severe injury or death. This device is powered by line voltage. Do not try to repair this device. In no way is the enclosure to be tampered with or opened. Disconnect from line voltage before performing any maintenance.

WARNING: Devices rated more than 5A shall not be connected to the OUT receptacle. Devices rated more than 1A shall not be connected to the FAN receptacle. Devices rated more than 2A shall not be connected to the AUX receptacle.

CAUTION: Property Damage Hazard. Excessive heat can cause property damage. The appliance can stay lit for many hours. Turn off the appliance if it is not going to be attended for any length of time. Always ¹³place the Transmitter where children cannot reach it.

ROUTINE MAINTENANCE:

At least once a year, run through the following procedures to ensure the system is clean and working properly. Check the burner to see if all the ports are clear and clean. Check the pilot to make sure it is not blocked by anything. The pilot flame should be blue with little or no yellow on the tips.

Warning: Clearances must be sufficient to allow access for maintenance and service

Warning: Failure to position the parts in accordance with this manual, or failure to use only parts specifically approved with this appliance may result in property damage or personal injury.

The venting system must be periodically examined; it is recommended the examination is done by a qualified agency.

CLEANING DECORATIVE SURFACES:

Painted, powder coated, or porcelain enameled surfaces should be wiped with a damp cloth periodically. Never clean the face when it is hot. Do not use other cleaners as they may leave a residue, which can become permanently etched into the surface.

CLEANING THE GLASS:

When the fireplace has cooled, remove the face of the fireplace along with the glass. See MAINTENANCE AND SERVICE - GLASS DOOR REMOVAL. Check the gasket material on the back of the glass, making sure that it is attached and intact.

During a cold start up, condensation will sometimes form on the glass. This is a normal condition with all fireplaces. However, this condensation can allow dust and lint to cling to the glass surface. Initial paint curing of the appliance can leave a slight film behind the glass, a temporary problem. The glass will need cleaning about two weeks after installation. **Use a mild glass cleaner and a soft cloth**. **Abrasive cleaners will damage the glass and painted surfaces.** Depending on the amount of use, the glass should require cleaning no more than two or three times a season. **Do not clean the glass when it is hot**.

CLEANING THE FIREBOX:

Remove the logs carefully, as they are very fragile. Gently remove all the coals and place on a paper towel. Vacuum the bottom of the firebox thoroughly. Carefully clean any dust off the logs and remove any lint from the burner and pilot. At this time, inspect the burner tube for cracking or severe warping. If a problem is suspected, contact the dealer. Check the logs for deterioration or large amounts of soot; a small amount on the bottom side of the logs is normal. Replace the logs and coals as in the SECONDARY INSTALLATION - FIRE GRATE AND LOG SET INSTALLATION section. If new/more coals are required, contact your nearest ENVIRO dealer.

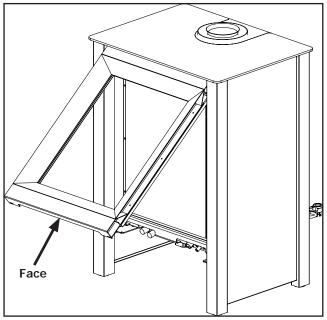
REPLACING THE GLASS:

The glass in the fireplace is a high temperature ceramic. If the glass is damaged in any way, a factory replacement is required (see PARTS LIST). Wear gloves when handling damaged glass door assembly to prevent personal injury. Do not operate with the glass front removed, cracked or broken. Removal and replacement of the glass from the door **must** be done by a licensed or qualified service person. **The glass must be purchased from an ENVIRO dealer. No substitute materials are allowed.** Remove the door (see page 12). The replacement glass will come with a new gasket installed. Remove any silicone remnants from the door. Apply high temperature silicone to the two vertical faces of the door and install the new piece of glass with gasket (be sure to maintain edge clearances). Apply even pressure to the glass to allow the silicone to adhere to the gasket material.

MAINTENANCE AND SERVICE

CAST DOOR REMOVAL:

The Face on the S20I needs to be removed whenever access to the firebox is required. To remove the face loosen tow screws at the bottom of the face, then rotate the door as shown in Figure 16. The face is hooked on the frame at the top and will need to be rotated past 45 degrees until is is free. Lay the Face down on a towel or blanket to prevent scratching the finish. To re-install simply reverse the procedure.



GLASS DOOR REMOVAL:

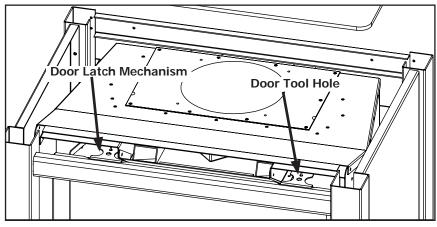


Figure 17. Top latches for glass door (louvers removed)

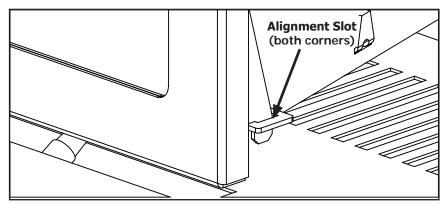


Figure 18. Bottom Alignment Slots for glass door

Figure 16. Face Removal

In order to install the log set, and for regular cleaning, the glass door must be removed. The cast door must first be removed, as outlined in the section above, before accessing the door latches. There are two (2) door latch mechanisms on top the glass door as shown in Figure 8. Each latch has a hole at the front to use the door tool, supplied with the unit, to pull the mechanisms straight out and up. When the top latches are unhooked, lean the door forward and then lift it up out of the alignment slots at the bottom corners of the firebox, shown in Figure 18.

To replace the glass door, simply reverse the above procedure.

Warning: Do not touch or attempt to remove the glass door if the fireplace is not completely cold.

WARNING: Never operate the fireplace with the glass door removed.

MAINTENANCE AND SERVICE

BURNER REMOVAL:

The burner may need to be removed for a few reasons, including cleaning under the burner, converting the unit to a different gas type, or to replace the burner altogether. **Proceed only when the unit has completely cooled down.**

- 1. Remove the bottom two louvers, cast door, and glass door as outlined in the MAINTENANCE AND SERVICE GLASS DOOR REMOVAL.
- 2. Remove the log set and fire grate as shown in SECONDARY INSTALLATION - FIRE GRATE AND LOG SET INSTALLATON
- 3. Push the air shutter in until it stops
- 4. Lift the burner straight up then out.

To re-install the burner follow steps 1-4 in reverse. When placing the burner back in the unit be sure to adjust the air shutter back to the correct setting.

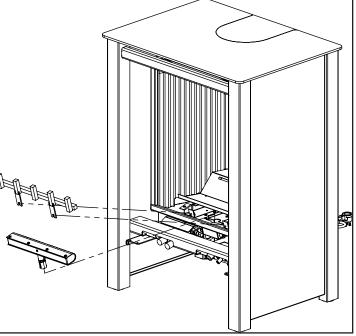


Figure 19. Removing Burner.

FUEL CONVERSION:

TO BE INSTALLED BY A QUALIFIED SERVICE AGENCY ONLY

Please read and understand these instructions before installing.

Warning: This conversion kit shall be installed by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, explosion or production of carbon monoxide may result causing property damage, personal injury or loss of life. The qualified service agency is responsible for the proper installation of this kit. The installation is not proper or complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit.

Kit Parts List for all S20 IPI models:

- 1 Orifice (NG #46 DMS or LP 1.2 mm)
- 1 Servo Regulator with diaphragm
- 1 Installation instruction sheet
- 1 Conversion label

Carefully inspect all parts supplied with this conversion kit. If any parts have been damaged or are missing, contact your dealer, distributor or courier company to have them replaced before starting this installation.

MAINTENANCE AND SERVICE

Conversion Kit Installation:

- 1. Turn the unit off by pressing the ON/OFF Key on the remote and shut off gas supply at the shut-off valve upstream of the unit. CAUTION: The gas supply must be shut off prior to disconnecting the electrical power and before proceeding with the conversion. Allow the valve and unit to cool down to room temperature.
- 2. Remove the glass door as shown in the MAINTENANCE AND SERVICE GLASS DOOR REMOVAL.
- 3. Carefully remove the log set and fire grate.
- 4. Remove the burner as shown in the MAINTENANCE AND SERVICE BURNER REMOVAL.
- 5. Convert the pilot injector (see Figure 20):
 - a) Using a ⁷/16" wrench, turn the pilot head a ¹/4 turn counter-clockwise
 - b) Push the slider with your finger or flat head screwdriver
 - Natural Gas is marked NAT.
 - Propane gas is marked LP with an indicating hole between L and P. It is also marked red.
 - c) Turn the pilot head a ¹/₄ turn clockwise back to its original position.
- 6. Convert the burner orifice:



Figure 20. Pilot Slider set to LP

- a) Remove the main burner orifice with a 1/2'' deep socket
- b) Put a bead of pipe-thread sealant into the orifice mount. DO NOT OVER-TIGHTEN
- 7. Convert the SIT gas valve:
- a) Use a T-20 driver to remove the two screws that hold the servo regulator to the gas valve and disconnect the wire harness from the IFC.
- b) Remove the rubber regulator diaphragm that is situated between the servo regulator and the valve body. The new servo regulator already has this diaphragm installed.
- c) Install the LP servo regulator, with the new longer T-20 screws included in the kit and connect the harness to the IFC.
- 8. Reinstall the burner, fire grate, log set, and glass door. Also refer to SECONDARY INSTALLATION FIRE GRATE AND LOG SET INSTALLATION in your Owner's Manual. When re-installing the burner, ensure that the burner to pilot hood and shield relationship is similar to what is shown in Figure 21.
- 9. Reconnect the main gas line if it was disconnected and open the shut-off valve at the gas line to the unit.
- 10. Reconnect the electrical power to the unit.
- 11. Use a small brush to apply a warm soapy water solution to all gas connections (use a half dish soap and half warm water). If a gas leak is present, bubbling will occur. Gas leaks can be repaired by using an approved pipe thread sealant or approved Teflon tape. NEVER USE AN OPEN FLAME WHEN TESTING FOR LEAKS.
- 12. Relight the pilot and confirm the flame properly covers the flame sensor (see Figure 21). Should the pilot require adjustment, turn the adjustment screw (figure 54, page 41) clockwise to decrease or counterclockwise to increase until the correct flame is achieved.

13. Relight the main burner in both the "HI" and "LO" positions to verify proper burner ignition, operation and proper flame appearance (figure 62, page 45). Confirm the inlet and manifold pressures are within the acceptable ranges as directed in section INTIAL INTALLATION - GAS LINE CONNECTION AND TESTING. If the S20I has been installed at an altitude higher than 2000ft (610m) it is required to derate the unit accordingly:

In the USA: The appliance may be installed at higher altitudes. Please refer to your American Gas Association guidelines which state: the sea level rated input of Gas Designed Appliances installed at elevations above 2000 (610 m) feet is to be reduced 4% for each 1000 feet (305 m) above sea level. Refer also to local authorities or codes which have jurisdiction in your area regarding the de-rate guidelines.

In Canada: When the appliance is installed at elevations above 4500 feet (1372 m), the certified high altitude rating shall be reduced at the rate of 4% for each additional 1000 feet (305 m).

14. MAKE SURE that the conversion label is installed on or close to the rating label to signify that the unit has been converted to a different fuel type.



Figure 21. Correct Burner & Pilot Shield Placement

QUALIFIED INSTALLERS ONLY

INTRODUCTION:

This section of the owner's manual is for the use of qualified technicians only. Fireplace placement, hearths, and venting terminations will be covered, as well as the gas and electrical systems. There are several installation safety guidelines that must be adhered to. Please carefully read the safety precautions at the front of this manual.

NOTE: The S20I comes as a top vent unit but can be converted to a rear vent.

PREPARATION FOR INSTALLATION:

- Remove the packaging from the appliance, and check to make sure there is no damage. If damage is found, please report it to both the carrier and your dealer as soon as possible.
- · Before beginning, carefully check the glass door and the log set
- Locate a position where the flue system of the stove can be properly installed without damaging the integrity of the building; e.g. cutting a wall or ceiling joist.
- Check stove and flue system clearance requirements.
- Locate the stove where it can be accessed by a gas supply line.
- Locate the stove in a large and open room that is centrally located in the house. This will optimize heat circulation and comfort.
- As the S20I is equipped with a convection fan, ensure that an electrical outlet is within 6 ft (1.8 m) of the stove.
- The flow of combustion and ventilation air must not be obstructed.

CLEARANCE TO COMBUSTIBLES:

Warning: Clearances must be sufficient to allow access for maintenance and service.

- A. Sidewall to unit 8.0" (27.3 cm)
- B. Backwall to unit 4.0" (10.2 cm)
- C. Corner to unit 3.0'' (7.6 cm)
- D. Ceiling to unit 12.0" (30.5 cm)
- E. Floor (hard wood & linoleum) 0"

MINIMUM ALCOVE DIMENSIONS:

Width	42.0" (106.7 cm)
Height	48.0" (121.9 cm)
Depth (Max.)	36.0" (91.4 cm)

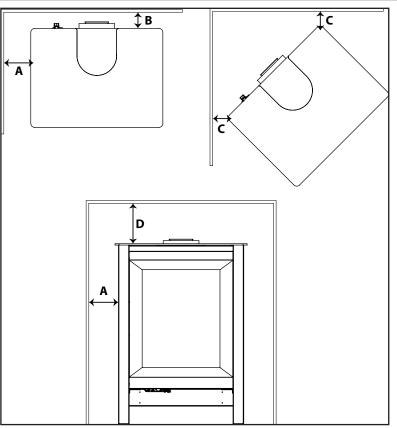


Figure 22 Clearance to Combustibles

QUALIFIED INSTALLERS ONLY

REAR VENT CONVERSION:

If desired, the S20I can be converted from a top vent to a rear vent unit by following the steps below.

Note: When converted to rear vent the S20I has a smaller range of allowable venting, refer to INITIAL INSTALLATION - ALLOWABLE VENTING CONFIGURATIONS before final installation.

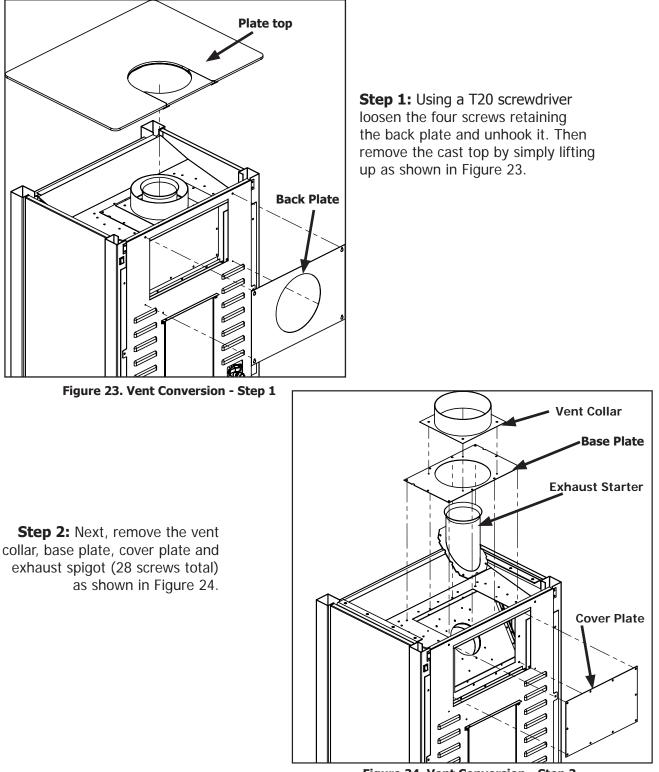


Figure 24. Vent Conversion - Step 2

QUALIFIED INSTALLERS ONLY

Step 3: Switch the removed parts around as shown in Figure 25 and re-install all 28 screws. To correctly install the base plate keep the locating notch on each side at the bottom. Also note the exhaust spigot uses a lower set of holes when setup as a rear vent.

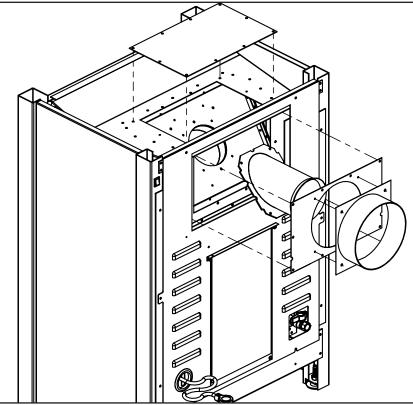
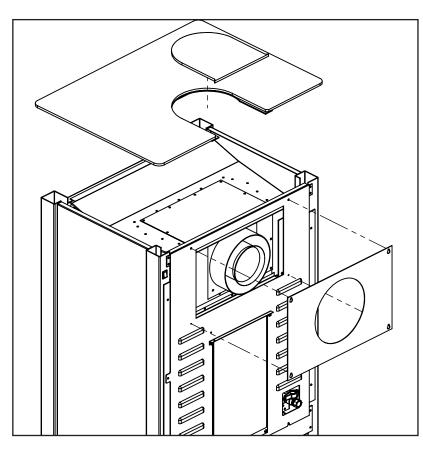


Figure 25. Vent Conversion - Step 3



Step 4: Re-install the cast top by aligning the bolt heads on the bottom side with the rear mounts (see Figure 23). Re-install the back plate and tighten the four retaining screws. Finally, install the cast vent cover supplied with the S20I as shown in Figure 26.

DIRECT VENT:

WARNING: This appliance has been designed to draw room air for proper heat circulation from the bottom of the unit, and out the top front. Blocking or modifying these openings in any way can create hazardous situations.

The vent length for the S20I must be between 7" (18 cm) and 44ft (13.4 m). This model is vented with co-axial 4" intake, 6 5/8" exhaust aluminum or stainless steel approved rigid vent leading into a vertical or horizontal termination cap. The flue collar of this model will fit inside of a standard 4" x 6 5/8" vent and must be either correctly interlocked or fastened, with three screws directly to the vent.

Check periodically that the vents are unrestricted. Also ensure that all direct vent pipes have been properly sealed and installed after routine inspection or cleaning. The air intake and exhaust pipes must be installed in the correct location on top or rear of the S201.

VENTING CLEARANCES:

A 1" (25 mm) clearance to combustibles must be maintained around any vertical vent pipe. Around a horizontal vent pipe, the clearance to combustibles should be 2" (51 mm) above and $1\frac{1}{2}$ " (38 mm) on the sides and bottom. When combustible materials are directly above a 90° elbow, 3" (76 mm) of clearance are necessary.

	Vertical Pipe to the Side Walls	Horizontal Pipe to the Sides & Bottom	Above an Elbow Above the Unit	Above an Elbow Not Above the Unit	Above Horizontal Vent Pipe	Wall Frame 8" (203mm) or less
Hard	1″	1½″	3″	3″	2″	10"x10"
Pipe	(25.4 mm)	(38.1 mm)	(76.2 mm)	(76.2 mm)	(51 mm)	(25x25cm)

Table 2. Vent Pipe Minimum Clearances.

A 10" (254 mm) x 10" (254 mm) frame (see Figure 27) will assure the proper support and spacing for the vent pipe as it passes through the wall. Installations in Canada require that a wall thimble be used for passing through walls and ceilings. All sealing and vapour barriers must comply with local building codes.

The configuration of the venting pipes depends on the locations of walls, ceilings, and studs. However, the pipes cannot be of arbitrary length and arrangement. Because the length of the vertical and horizontal sections dramatically affects the burning efficiency of the fireplace, certain guidelines have been set in INITIAL INSTALLATION - ALLOWABLE VENT CONFIGURATIONS. Venting terminals can not be recessed into a wall or siding.

WARNING: This gas appliance must not be connected to a chimney flue serving a separate solid-burning appliances.

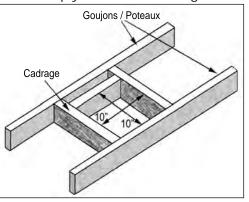


Figure 27. Vent Framing For Wall or Ceiling.

APPROVED VENTING PARTS:

Table 3: Approved Vent Manufacturers				
Manufacturer	Trade Name	Nominal Sizes		
American Metal Products	AmeriVent Direct	4″ - 6 5/8″		
ICC	EXCELDirect	4″ - 6 5/8″		
Security Chimneys International LTD	Secure Vent	4″ - 6 5/8″		
Selkirk Metalbestos	Direct-Temp	4″ - 6 5/8″		
M&G Dura-Vent	Direct Vent GS	4″ - 6 5/8″		

The S20I fireplace has been tested and certified for use with AMERICAN METAL PRODUCTS "AMERIVENT DIRECT", M&G DURAVENT TYPE GS PIPE FOR GAS STOVES. SECURITY CHIMNEY'S "SECURE VENT DIRECT VENT SYSTEM" and SELKIRK "DIRECT-TEMP VENT SYSTEM" kits are available for horizontal and vertical venting. When planning an installation, it will be necessary to select the proper length of vent pipe for the particular requirements. WARNING: Do not mix parts from different vent manufacturers' systems.

EXCEPTION TO WARNING: This product has been evaluated by Intertek for using a Direct Vent GS starting collar in conjunction with Secure Vent, Direct-Temp, AmeriVent Direct, and EXCELDirect venting systems. Use of these systems with the Direct Vent GS starting collar is deemed acceptable and does not affect the Intertek listing of the appliance.

Direct Vent GS	Direct-Temp	Secure Vent	Ameri Vent Direct	Description
908	4DT-6	SV4L6	\geq	6" pipe length
		\ge	4D7	7" pipe length
907	4DT-9	\ge		9″ pipe length
906	4DT-12	SV4L12	4D12	12" pipe length
904	4DT-24	SV4L24	4D2	24" pipe length
903	4DT-36	SV4L36	4D3	36" pipe length
902	4DT-48	SV4L48	4D4	48" pipe length
945	4DT-EL45	SV4EBR45	4D45B	45° elbow, black
990	4DT-EL90	SV4EBR90	4D90B	90° elbow, black
950	4DT-VS	SV4VS		Vinyl siding standoff/sheild
942	4DT-WT	SV4RSN	4DWT	Wall thimble
953	4DT-SC	SV4FC	4DSC	Storm collar
963	4DT-FS	SV4BF	4DFSP	Fire stop
988	4DT-WS/B	SV4BM	4DWS	Wall strap/support/band
970	4DT-HKA	SVOSHK	4DHTK1	Horizontal termination kit (SD: Basic Kit, SEL: Kit A, SC: Standard Kit)
911	\triangleright	\ge		11" to 14 5%" pipe, adjustable
\searrow	4DT-AJ	\ge	4D12A	4" to 10" pipe , adjustable
\searrow	\triangleright	SV4LA12		$1^{1/2''}$ to $12''$ pipe , adjustable
943	4DT-AF6	\ge	4DF	Flashing, 0/12 to 6/12 roof pitch
943S	4DT-AF12	$>\!$	4DF12	Flashing, 7/12 to 12/12 roof pitch
943F	\triangleright	SV4F		Flat flashing
991	4DT-HVC	$>\!$		High wind vertical termination
985	4DT-HHC	$>\!$		High wind horizontal termination
978	4DT-VKC	SVOFAK	4DVTK	Vertical termination kit
971	4DT-HKB	SV0SHK2	4DHTK2	Horizontal termination kit (SD: Kit A, SEL: Kit B, SC: Kit)
46DVA-KCA	\triangleright	\geq		Chimney Conversion Kit A (USA Only)
46DVA-KCA	\geq	\geq		Chimney Conversion Kit B (USA Only)
46DVA-KCA	\triangleright	>		Chimney Conversion Kit C (USA Only)

Table 4: Vent part numbers (Must state if galvanized or black wanted, PART NUMBERS).

Horizontal Termination - Rear Vent with no Vertical Rise

The S20I can be installed in rear vent applications with no vertical rise* within the parameters as shown in Figures 28 and 29.

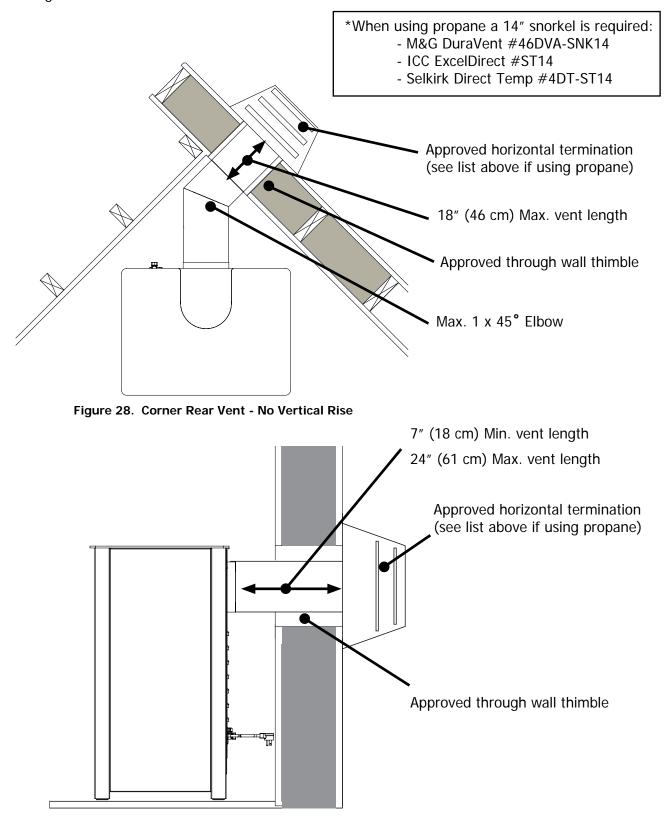


Figure 29. Flat to Wall Rear Vent - No Vertical Rise

QUALIFIED INSTALLERS ONLY

MOBILE HOME INSTALLATION:

The S20I can be installed in a mobile home but must be securely fastened to the floor as directed below:

- Remove the cast door and louvers as outlined in MAINTENANCE AND SERVICE CAST DOOR REMOVAL
- Using a T20 screwdriver remove the three front screws and three rear screws on each cabinet side panel. Remove the cabinet side panels (see Figure 30)
- Secure the S20 to the floor using the two holes (one per side) in the pedestal and hearth pad (if used) (see Figure 30).
- Insure the unit is electrically grounded to the chassis of the home (permanently).
- Re-install the cabinet side panels and cast door.

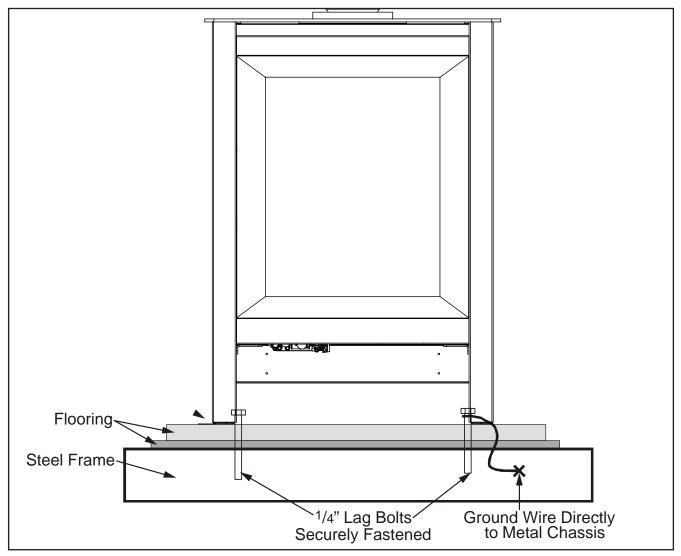


Figure 30: Correct Mobile Home Installation

<u>Caution:</u> The structural integrity of the manufactured home's floor, wall, and ceiling/roof must be maintained

QUALIFIED INSTALLERS ONLY

VENT TERMINATION RESTRICTIONS:

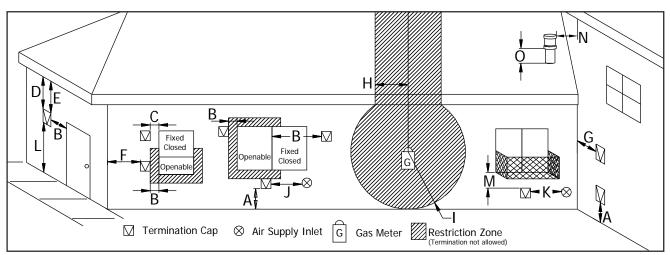


Figure 31.	Vent Termination	Restrictions	refer to Table 5.
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Letter	Canadian Installation ¹	US Installation ²	Description
А	12 in (30 cm)		Clearance above grade, verandah, porch, deck, or balcony.
В	12 in (30 cm)	9 in (23 cm)	Clearance from window or door that may be opened.
С	12 in (30 cm)*	Clearance from permanently closed window (to prevent condensation).
D	24 in (60 cm)*	Vertical clearance to ventilated soffit located above the terminal, within a horizontal distance of 2 ft (60 cm) from center line of terminal.
E	18 in (-	45 cm)*	Clearance to unventilated soffit.
F	12 in (30 cm)*	Clearance to outside corner.
G	12 in (30 cm)*	Clearance to inside corner.
Н	3 ft (91 cm) within a height of 15 ft (4.5 m) above the meter/ regulator assembly	3 ft (91 cm) within a height of 15 ft (4.5 m) above the meter/ regulator assembly*	Clearance to each side of center line extended above me- ter/regulator assembly.
I	3 ft (91 cm)	3 ft (91 cm)*	Radial clearance around service regulator vent outlet.
J	12 in (30 cm)	9 in (23 cm)	Clearance to non-mechanical air supply inlet to building, or the combustion air inlet to any other appliance.
К	6 ft (1.83 m)	3 ft (91 cm) above if within 10 ft (3 m) horizontally	Clearance to mechanical air supply inlet.
L	7 ft (2.13 m ^{) t}	7 ft (2.13 m) ^{*†}	Clearance above paved sidewalk or paved driveway located on public property.
М	12 in / 30 cm ⁺	12 in / 30 cm* ⁺	Clearance under verandah, porch, deck, or balcony.
Ν	12 in (30 cm)*		Clearance horizontally to any surface (such as an exterior wall) for vertical terminations.
0	12 in (30 cm)		Clearance above roof line for vertical terminations.

Table 5: Vent termination clearances.

 1 In accordance with the current CSA B149, Natural Gas and Propane Installation Code. 2 In accordance with the current ANSI Z223.1 NFPA 54, National Fuel Gas Code.

* These numbers are only estimates.

t A vent shall not terminate directly above a side walk or paved driveway that is located between two single family dwellings and it serves both dwellings.

⁺ Permitted only if verandah, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor.

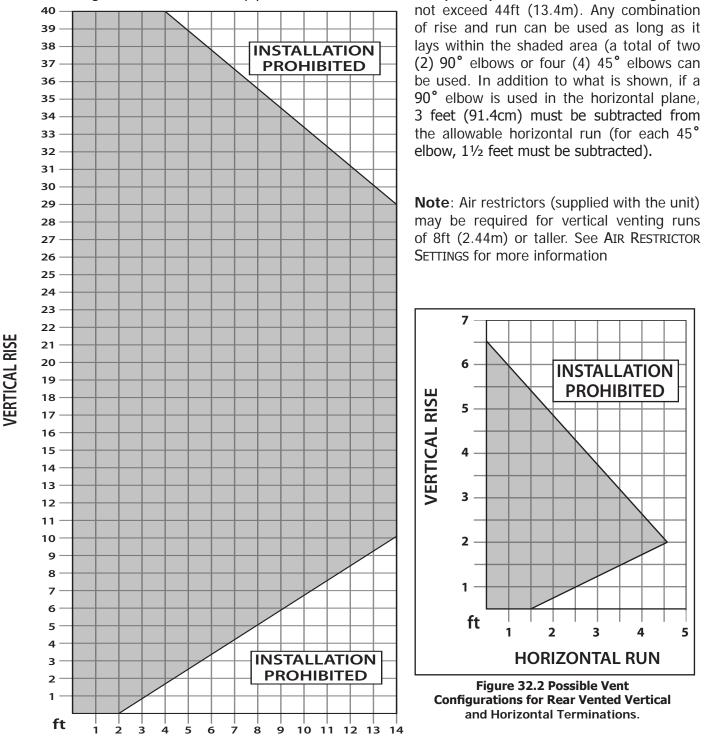
Clearances are in accordance with local installation codes and the requirements of the gas supplier.

NOTE: Venting terminals shall not be recessed into walls or siding.

QUALIFIED INSTALLERS ONLY

ALLOWABLE VENT CONFIGURATIONS:

Figures 32.1 & 32.2 show the range of possible vent configurations if the unit is top or rear vented, for vertical and horizontal terminations. Any layout that remains within the shaded areas is acceptable. Having the fewest number of elbows is ideal, as they tend to disrupt air movement. Using 45° elbows is preferable to using 90° elbows. Also, a shorter vent system will perform better than a longer one. When top vented, the total length of horizontal vent pipe can not exceed 14 feet (4.27m) and the total vent length can



HORIZONTAL RUN Figure 32.1 Possible Vent Configurations for Top Vented Vertical and Horizontal Terminations.

QUALIFIED INSTALLERS ONLY

AIR RESTRICTOR SETTINGS:

When installing the S20I with 8ft (2.44M) or more of vertical venting it may be necessary to restrict the fresh air supply in the firebox to control the combustion and flame appearance. Using the pair of air restrictors supplied with the unit, install them on each side of the firebox and adjust to the correct setting as outlined in the figure and table below. To install the air restrictors first you must remove the log set, air diffuser, and creamic brick panels (see SECONDARY INSTALLATION - OPTIONAL PORCELAIN PANELS INSTALLATION AND REMOVAL) then remove the set screws as shown on each side of the firebox. Next, install the restrictors at the correct setting and tighten the set screws to hold them in place.

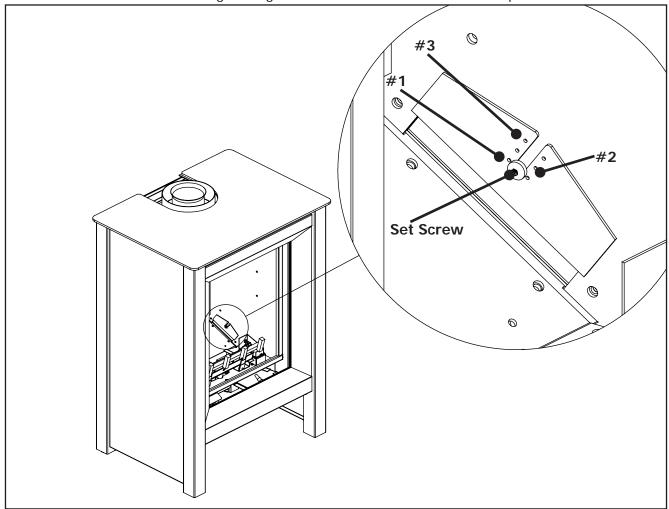


Figure 33: Installation of Air Restrictors

Table	6:	Air	Restrictor	Settings
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Air Restrictor Settings				
Length of Vertical Vent	Propane	Natural Gas		
Less than 8ft (2.44m)	No Restriction Required	No Restriction Required		
8ft (2.44m) - 20ft (6.1m)	No Restriction Required	No Restricition Required		
Through Roof Termination, more than 20ft (6.1m) to 40ft (12.19m)	Setting #1	Setting #1		

HORIZONTAL TERMINATION:

NOTES:

- **1.** Horizontal pipes must not be level. For every 12 inches (305 mm) of horizontal travel (away from the stove), there should be at least ¼ inch (6.4 mm) of vertical travel. Never allow the vent to run downward, as this could cause high temperatures or even present the possibility of a fire.
- 2. The exterior of the horizontal vent termination must not be blocked or obstructed.
- 3. If the vent termination is not being attached to wood, the four wood screws provided should be replaced with material appropriate fasteners.
- 4. For buildings with vinyl siding, a vinyl standoff should be installed between the vent cap and the exterior wall. Attach the vinyl siding standoff to the horizontal termination. Note that the termination bolts onto the flat portion of the standoff, providing an air space between the wall and the vent termination. The air gap prevents excessive heat from possibly melting the vinyl siding.
- 5. Horizontal pipes must be supported every 3 feet (914

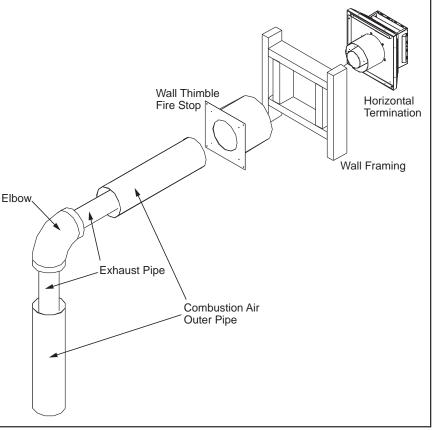


Figure 34. Horizontal Vent Termination

- mm). Plumber's all round strap will suffice.
- When running horizontal pipe, clearances to combustibles must be maintained 1¹/₂ inches (38 mm) sides, 1¹/₂ inches (38 mm) bottom, and 2 inches (51 mm) top.
- **Step 1.** Set the fireplace in the desired location. Check to determine if wall studs will be in the way when the venting system is attached. If this is the case, the location of the fireplace may have to be adjusted or the venting may have to be offset.
- **Step 2.** Direct vent pipe sections are designed with special twist-lock connections. Dry fit the desired combination of pipe and elbows to the appliance adaptor.
- **Step 3.** With the pipe in the correct position and attached to the fireplace, mark the wall for a 10 inches (25.4 cm) x 10 inches (25.4 cm) square hole (see Figure 34). The center of the hole should match the center line of the horizontal pipe. Cut and frame the hole in the exterior wall where the vent will be terminated. If the wall being penetrated is made of a non-combustible material (i.e. masonry or concrete) a 7 inches (17.8 cm) hole is acceptable.

QUALIFIED INSTALLERS ONLY

- **Step 4.** With the hole now framed, the wall thimble installed, and the pipe extending into the wall, proceed to the outside. Attach the termination to the pipe using RTV and Mil-Pac or Rutland No 78 Stove and Gasket Cement to seal joints. The vent pipe must extend into the vent cap at least 1¼ inches (3.2 cm). Secure the connection between the vent cap and the pipe by attaching the two (2) sheet metal straps, which extend from the vent cap assembly to the outer wall of the vent pipe. Bend any remaining portion of the strap back towards the vent cap. Security Secure Vent uses a twist lock cap.
- **Step 5.** Position the horizontal vent termination in the center of the 10 inches (25.4 cm) square hole and attach to the exterior wall with the four screws provided. The arrow on the vent termination should be pointing up. Run a bead of non-hardening mastic around the edges of the vent cap, to make a seal with the wall. Ensure the proper clearances to combustibles have been maintained.

VERTICAL TERMINATION:

- **Step 1.** Check the instructions for required clearances (air spaces) to combustibles when passing through ceilings, walls, roofs, enclosures, attic rafters, or other nearby combustible surfaces. Do not pack air spaces with insulation.
- **Step 2.** Set the gas appliance in the desired location. Drop a plumb bob down from the ceiling to the position of the appliance flue exit, and mark the location where the vent will penetrate the ceiling. Drill a small hole at this point. Next, drop a plumb bob from the roof to the hole previously drilled in the ceiling, mark the spot where the vent will penetrate the roof. Determine if ceiling joists, roof rafters, or other framing will obstruct the venting system. You may wish to relocate the appliance, or to offset, to avoid cutting load bearing members.
- **Step 3.** To install the Round Support Box/Wall Thimble in a flat ceiling, cut a 10 inch (25.4 cm) square hole in the ceiling, centered in the hole drilled in Step 2. Frame the hole as shown in Figure 27.
- **Step 4.** Assemble the desired lengths of black pipe and elbows necessary to reach from the appliance adapter up through the Round Support Box. Insure that all pipe and elbow connections are in their fully twist-locked position.

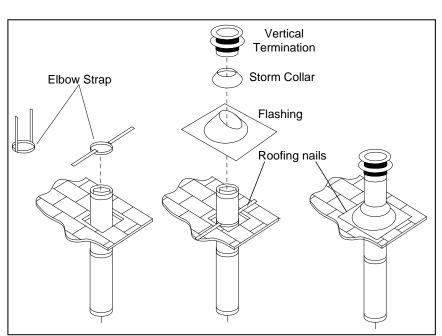


Figure 35. Vertical Vent Termination

QUALIFIED INSTALLERS ONLY

- **STEP 5.** Cut hole in the roof centered on the small hole placed in the roof from Step 2. The hole should be of sufficient size to meet minimum requirements for Clearance to Combustibles, as specified. Continue to assemble lengths of pipe and elbows necessary to reach from the ceiling support box up through the roof line. Galvanized pipe and elbows may be utilized in the attic, as well as above the roof line. The galvanized finish is desirable above the roof line, due to the higher corrosion resistance.
- **STEP 6.** Once the pipe sections have been joined, and run up through the hole in the roof, slip an elbow strap over the exposed sections, bend the support straps outwards, and push the elbow strap down to the roof level, as shown in Figure 35. Tighten the clamp around the pipe section. Use a level to make sure the pipe is truly vertical. With roofing nails, secure the support straps to the roof. Seal the nails holes heads with non-hardening mastic. Trim the excess length of the support straps that extend out beyond the edge of the flashing.
- **STEP 7.** Slip the flashing over the pipe section protruding through the roof. Secure the base of the flashing to the roof with roofing nails. Use a non-hardening sealant between the uphill edge of the flashing and the roof. Insure the roofing material overlaps the top edge of the flashing. Verify that you have at least the minimum clearance to combustibles at the roof line.
- **STEP 8.** Continue to add pipe sections until the height of the vent cap meets the minimum code requirements. Refer to Figure 36 and Table 7. Note that for steep roof pitches, the vent height must be increased. In high wind conditions, nearby trees, adjoining roof lines, steep pitched roofs, and other similar factors can result in poor draft, or down drafting. In these cases, increasing the vent height may solve the problem.
- **STEP 9.** Slip the storm collar over the pipe, and push it down to the top of the roof flashing as shown in Figure 35. Use the non-hardening sealant around the joint between the pipe and the storm collar.
- **STEP 10.** Twist-lock the vent cap.

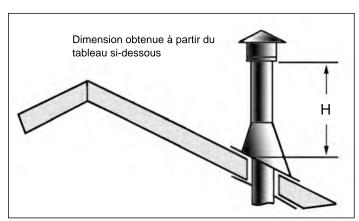


Figure 36: Height of Vertical Termination; Reference Table 7.

Table 7: Minimum 'H' for Figure 35.					
Roof Pitch Minimum Heigh					
	Feet	Meters			
Flat to 7/12	1	0.3			
Over 7/12 to 8/12	1.5	0.46			
Over 8/12 to 9/12	2	0.61			
Over 9/12 to 10/12	2.5	0.76			
Over 10/12 to 11/12	3.25	0.99			
Over 11/12 to 12/12	4	1.22			
Over 12/12 to 14/12	5	1.52			
Over 14/12 to 16/12	6	1.83			
Over 16/12 to 18/12	7	2.13			
Over 18/12 to 20/12	7.5	2.29			
Over 20/12 to 21/12	8	2.44			

Table 7: Minimum 'H' for Figure 35.

QUALIFIED INSTALLERS ONLY

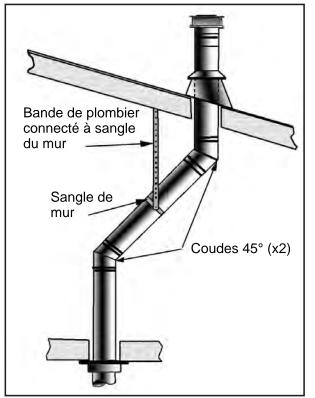


Figure 37: Use of Wall Straps.

closets and storage spaces, which the vertical vent passes through, must be enclosed. The enclosure may be framed and sheet-rocked with standard building materials. However consult the appliance manufactures installation instructions for the minimum allowable clearance between the outside of the vent pipe, and the combustible surfaces of the enclosure. Do not fill any required air spaces with insulation.

NOTES:

- (1) If an offset is necessary in the attic to avoid obstructions, it is important to support the vent pipe every 3 feet (914 mm), to avoid excessive stress on the elbows, and possible separation. Wall straps are available for this purpose (see Figure 37).
- (2) When ever possible, use 45° degree elbows instead of 90° degree elbows. The 45° degree elbow offers less restriction to the flow of flue gases and intake air.
- (3) For multi story installations; a ceiling firestop is required at the second floor, and any subsequent floors (see Figure 38). The opening should be framed to 10" (254 mm) x 10" (254 mm) inside dimensions, in the same manner as shown in Figure 27.



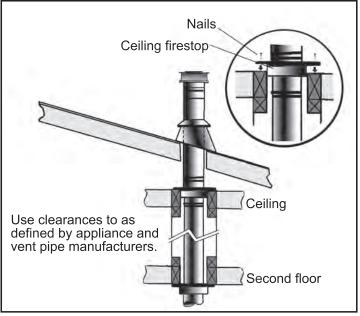


Figure 38: Multi-Story Vent Pipe Installation.

GAS LINE CONNECTION AND TESTING:

WARNING: Only persons licensed to work with gas piping may make the necessary gas connections to this appliance.

GAS LINE CONNECTION

- This stove is equipped with a certified flexible pipe located on the left side of the unit terminating in a 3/8" female NPT fitting. Consult your local authorities codes or the CAN/CGA B 149 (1 or 2) installation code in Canada, or in the USA gas installations follow either local codes or the current edition of the National Fuel Gas Code ANSI Z223.1.
- The efficiency rating of this appliance is a product thermal efficiency rating determined under continuous operating conditions and was determined independently of any installed system.

The appliance and its shutoff valves must be disconnected from the gas supply piping system during any pressure testing where the pressure exceeds 1/2 PSIG (3.45 KPa) or damage will occur to the valve.

The appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal to or less than $\frac{1}{2}$ psig (3.45 KPa).

Always check for gas leaks with a soap and water solution after completing the required pressure test.

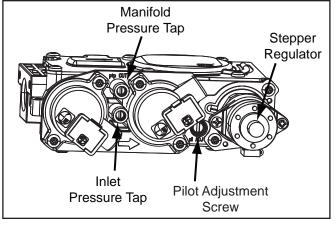


Figure 39: Fully Labeled Gas Valve.

TO TEST VALVE PRESSURES

The pressure taps are located on the top right of the valve shown in Figure 39.

- Turn set screw 1 turn counter clockwise to loosen,
- Place 5/16" (8 mm) I.D. hose over pressure tap system.
- Check pressures using a manometer.
- When finished, release pressure, remove hose & tighten set screw.

Table 8:	Pressure	and BTI	J Information.
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	Natural Gas	Propane	
Main Orifice	#46 DMS	1.2 mm	
Manifold Pressure	3.5" W.C. (0.87 KPa)	10.0" W.C. (2.49 KPa)	
Min. Manifold Pressure	1.6" W.C. (0.40 KPa)	6.4" W.C. (1.59 KPa)	
Max Supply Pressure	7.0" W.C. (1.74 KPa)	11.0" W.C. (2.74 KPa)	
Min. Supply Pressure	4.5" W.C. (1.12 KPa)	10.4" W.C. (2.59 KPa)	
Max BTU/hr Input	20,000 BTU/hr (5.86 KW)	18,500 BTU/hr (8.42 KW)	
Min. BTU/hr Input	13,600 BTU/hr (3.98 KW)	14,500 BTU/hr (4.25 KW)	

NEVER USE AN OPEN FLAME FOR LEAK TESTING.

ELECTRICAL REQUIREMENTS:

The fireplace must be electrically connected and grounded in accordance with local codes or, in the absence of local codes, with the current CSA C22.1 Canadian Electrical Code Part 1, Safety Standards For Electrical Installations, or The National Electrical Code ANSI / NFPA 70 in the US.

WARNING: The electrical grounding instructions must be followed. The fan kit is equipped with a threeprong (grounding) plug for your protection against shock hazard, and should be plugged directly into a properly grounded three-prong outlet. DO NOT cut or remove the grounding prong from this plug.

CAUTION: When servicing controls, label all wires prior to disconnection. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

If any of the original wire as supplied with the appliance must be replaced, it must be replaced with 18 AWG wire with a temperature rating of 105°C

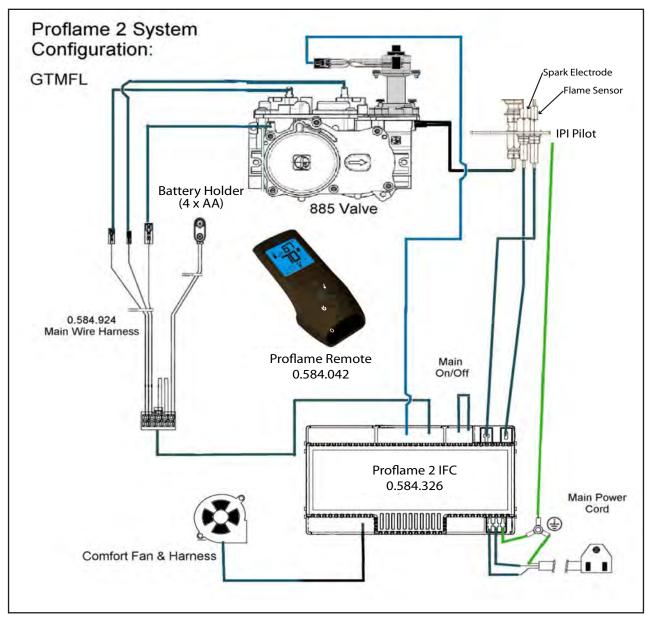


Figure 40: Wiring diagram.

SECONDARY INSTALLATION

FIRE GRATE AND LOG SET INSTALLATION:

The placement of the logs is not arbitrary. If they are positioned incorrectly, the flames can be "pinched" and will not burn correctly. All of the logs come with either a notch or ledge, which make alignment easier. Using the pictures provided, carefully set the logs in place (see Figures 41 through 47).

NOTE: The logs are fragile and should be handled gently.

Figure 41: This is how the firebox looks with only the burner, air diffuser, log grate and brick panels in place. The log grate can be easily removed by simply lifting up off the locating screws.



Figure 41. Empty firebox with grate and locator pins.

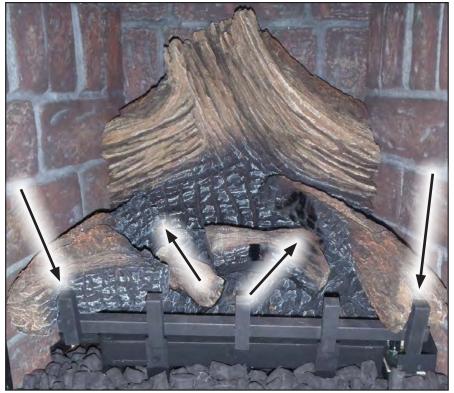
Step 1: Place the back log on the top legde of the air duffuser with back up against the rear brick panel. Install the ember bed assembly into the firebox as shown, making sure the ember bed is up against the front lip of the firebox air diffuser (Figure 42)



Figure 42. Back Log and Ember Bed Installation.

Step 2: Fill in the bottom of the firebox using the coal nuggets supplied with the unit as shown in Figure 43.

Figure 43. Coal Nuggets Installation.



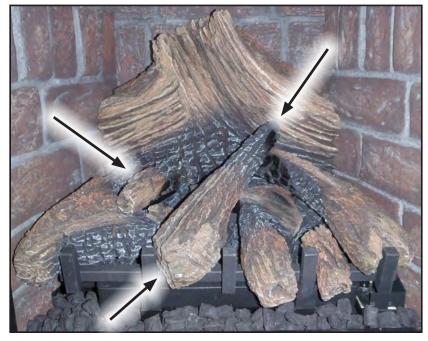
Step 3: Install the big y shaped twig on the far left side by locating the bottom of it on the far left log grate upright. The twig should run parallel with the side of the firebox and the top will rest on the top of the ember bed. Then install the big, slightly curved twig on the far right side by locating the bottom of it on the far right log grate upright. The top will rest on the smooth section of the middle ember bed twig.

Figure 44. Third Stage Log Set Installation.

Step 4: Next, install the second small twig between the two right side log grate uprights by locating the notch on the bottom side with with cross bar of the log grate. Then install the medium sized straight twig between the center and right side log grate upright by locating the notch on the bottom side with the log grate cross bar. The top of the twig will rest on the middle ember bed twig



Figure 45. Fourth Stage Log Set Installation.



Step 5: Finally, install the large straight twig between the center and left side log grate upright by locating the notch on the bottom side with the log grate cross bar. The top of the twig will rest on top of the far right curved twig. The last remaining straight twig gets intalled by locating the front in the crook of the far left y shaped twig and the back notch rests on the top edge of the ember bed.

Figure 46. Complete log set-up with embers.

Figure 47: The S20I burning with a good flame.

NOTE: While the glass is still removed, it is recommended that the gas line be purged by lighting the pilot.

When lighting the fireplace for the first time since the log set and embers have been installed/replaced, watch for ignition at ALL the burner ports. If a long delay is noticed, turn the appliance off and wait for it to cool down. Then remove the glass and make sure none of the burner ports are blocked.



Figure 47. S20I complete log set-up with coal nuggets burning.

Maintenance: Once a year, the logs should be removed and checked for deterioration or large amounts of soot. A small amount on the bottom side of the logs is normal. Remove and replace the logs in the same manner described above.

If new coal nuggets or logs are required, contact your nearest ENVIRO dealer.

Never operate the fireplace with the glass door removed.

SAFETY SCREEN REPLACEMENT:

The S20I is supplied with a safety screen already installed on the back of the cast door. If the safety screen becomes damaged must be replaced with part number 50-3070 following the steps below:

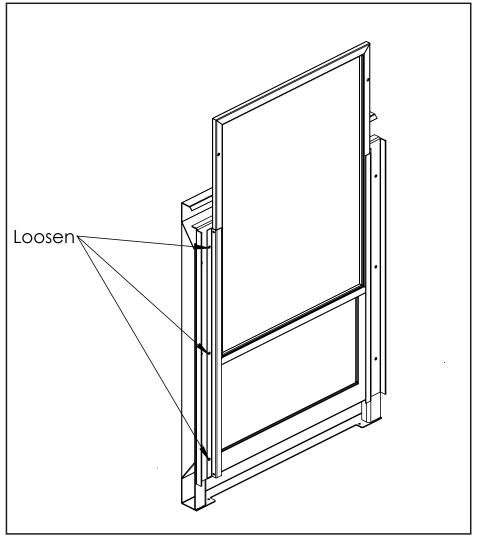


Figure 48. Safety Screen Removal

Step 1: Turn off the S20I and allow it to fully cool down.

Step 3: Remove the seven retaining bolts from the back of the cast door (Figure 46) using a 5/16" socket or wrench.

Step 2: Remove the cast door as instructed in the MAINTENANCE AND SERVICE - CAST DOOR REMOVAL section.

Step 4: Remove the old safety screen and install the new screen by reversing the procedure.

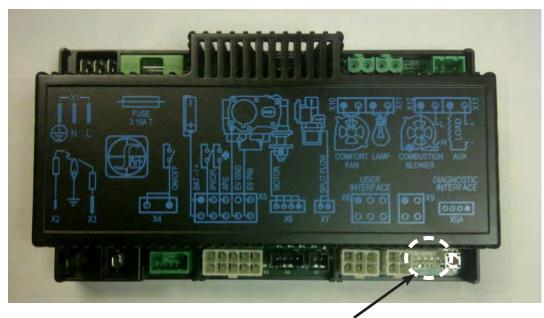
TROUBLE SHOOTING

DIAGNOSTIC FLASH CODES:

- 1. Fail to ignite: If there is no positive ignition, the board will go into lock out and the LED will blink 3 times in intervals until the system is reset.
- 2. Low battery condition (<4V): the LED indicator will blink one (1) time in intervals.
- 3. Parasitic Pilot Flame: the LED indicator will blink two (2) times in intervals.
- 4. System Lock out: the LED indicator will blink three (3) times in intervals.

Additional Ignition Information

- 1. The Proflame2 IFC will try two (2) times for ignition.
- 2. Each try for ignition will last approximately 60 seconds.
- 3. The wait time between the two tries is approximately 35 seconds.



LED Location

Figure 49: IFC LED Location

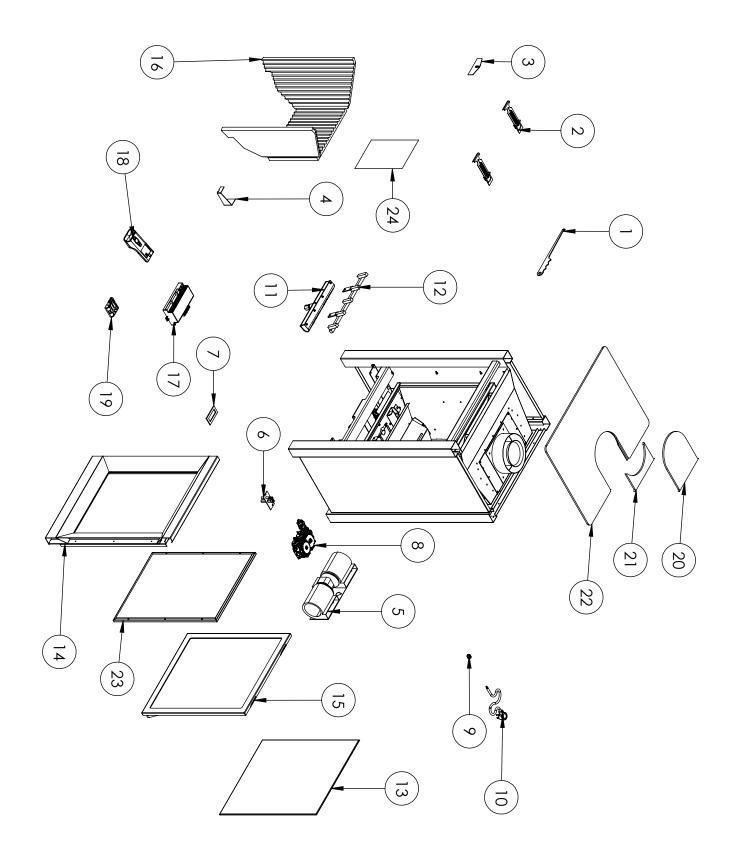
TROUBLE SHOOTING

Problem	Possible Cause	Solution	
Thermostat	The pilot flame has gone out	- · Turn it ON	
does not work	The On/Off switch is turn to OFF		
	The thermostat is set too high	\cdot Set the thermostat to a lower temperature	
		Check pilot assembly wiring	
No spark generation	Spark develops near the pilot	· Check for broken or poor connection from the sparker to the electrode	
	assembly or could occur onboard	· Check for the spark shorting or arcing at other locations	
		· Check for defective sparker and spark electrode	
	No spark from the igniter	· See "no spark generation"	
	Air in the gas line	\cdot It takes a while for all the air to purge out of the pilot before gas can reach the pilot and ignite	
	Pilot gas pressure dropout upon main burner gas valve opening	· Check gas mains supply and pressure	
No pilot flame ignition		· Check gas valve wirings and connections to the board	
name ignition		Check the pilot burner for obstruction	
No gas flov	No gas flow out of the pilot burner	 Check the wirings and connections between the pilot assembly and the board 	
		Check the correct gas type settings on the valve and pilot burner assembly orifice	
Pilot will not remain lit		· Check for proper connection of the Flame Sensor to the IFC board	
	Problem with Flame Sensor circuit	· Check pilot for full flame impingement around Flame Sensor	
		 If flame is too small, check gas pressure, adjust pilot rate screw, check pilot head for damage 	
		• Ensure the ground wire is properly attached to the pilot mounting bracket and that it is makes a good electrical connection.	
	Restrictor setting	· Use the correct restrictor setting for the venting configuration	
	The pilot light has gone out	· See "Pilot will not remain lit"	
Remote control does not work	The remote is too far away from the heater	· Use the remote closer to the heater	
	One of the remote control batteries are dead	· Replace the batteries	
No reaction to command	IFC or transmitter batteries are low	· Replace the batteries	
	A maximum number of failed ignitions or flame restorations have	· Remove any possible blocking conditions. See "locking conditions"	
	been reached.	\cdot See how to reset the board from Lockout	
	No communication between the	· Reprogram the transmitter to the IFC.	
	remote control and the IFC	· Follow the initializing system for the first time	

TROUBLESHOOTING

Problem	Possible Cause	Solution	
Locking conditions		• Turn the system off by pressing the ON/OFF button on the transmitter	
		 After approximately 2 seconds press the ON/OFF button on the transmitter again. 	
	Reset the Proflame IFC board	 In the manual flame control mode, use the down arrow button to reduce the flame to off, indicated by the word OFF displayed on the transmitter LCD screen. 	
		 Wait approximately 2 seconds and press the up arrow button, the ignition sequence will start. 	
	The pilot flame has gone out	· See "Pilot will not remain lit"	
	The remote control is not working correctly	· Replace the batteries	
Main burners will not start	The thermostat is disconnected or set too high	· Set the thermostat to a lower temperature	
		· Check gas line pressure	
	Problem with thermopile circuit	· Check wiring to thermostat for breaks	
		· Check for flame impingement on thermopile	
	Leak in vent pipe	· Check for leaks in vent connections	
	Improper vent configuration	· Check vent configuration with manual	
Flame lifting		· Check to see if terminal is on correctly	
	Terminal may be re-circulating flue gases	\cdot May need to install high wind termination cap.	
	guses	· Contact dealer	
Blue Flames	The heater has just been started	 Normal during start up: flame will yellow as the fireplace heats up 	
	Improper air shutter adjustment	· Adjust air shutter – contact your dealer	
Glass fogs up	Normal condition: after the appliance warms up the glass will be clear.	**Due to additives in gas, glass may get hazy during operation** Clean as needed.	
Flames are burning ``dirty" or	The logs are placed incorrectly	· Check log positioning	
		 Increase primary air by opening the air shutter and/or by opening the vent restrictor 	
	Improper air shutter adjustment	Check for proper venting and blockage of the vent termination	
sooting		· See also "Burners will not remain lit"	
	Incorrect rating input	 Check manifold pressure and clock input rating for over- firing 	

Reference Number	Part Description	Part Number
1	Door Release Tool	50-2510
2	Door Latch Mechanism w/ Spring (set of 2)	50-1285
3	Firebox Air Restrictors (set of 2)	50-2988
4	Log Burner Pilot Shield	50-2991
5	Convection Fan only	50-2493
6	IPI Pilot Assembly (PSE-C7-539)	50-3026
7	Pilot Assembly Gasket	EC-021
8	S.I.T. 885 Valve w/ NG Stepper Motor	50-2682
9	Heyco Strain Relief	EC-044
10	Domestic Power Cord (115v)	EC-042
11	Tube Burner	50-2992
12	Log Grate	50-2997
13	Door Glass w/ Gasket (19.75 x 17.5in)	50-2998
14	S20 Face	50-3217
15	S20 Door Complete	50-3093
16	Ceramic Fluted Liner Set (3 pieces)	50-3216
17	Proflame 2 Integrated Fireplace Control (IFC)	50-3202
18	Proflame 2 Transmitter (GTMFL) - Hand Held	50-3029
19	Battery Holder 4 x AA	50-3027
20	S20 Vent Cover	50-3218
21	S20 Cent Collar	50-3222
22	S20 Plate Top	50-3223
23	S20 Replacement Safety Screen	50-3219
24	S20I Owners Manual	50-3221
-	Conversion Kit - LP to NG (IPI)	50-2994
-	Conversion Kit - NG to LP (IPI)	50-2984
-	Log Set	50-2935
-	Proflame 2 IFC Wire Harness (0.584.924)	50-3030
-	Proflame 2 Transmitter (GTMFL) - Wall Mount	50-3028
-	12 oz. Can of Metallic Black Touch Up Paint	PAINT-12-MB



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Trout reage: NAM CRIFCE SIZE (GROSSEUR DE L'ORIFICE): #46 12 mm CRIFCE S	1.2 vm appliance in the control of the control design of the control of the control compatiment are in a control compatiment are is instructions or fallure to see only parts specifically approved with this appliance may result in properly damage or personal injury. WARNING: Do not operate the divide appliance in a control compatiment are is instructions or fallure to use only parts specifically approved with this appliance may result in properly damage or personal injury. WARNING: Do not operate the divide approved with this appliance may result in properly damage or personal injury. WARNING: Do not operate the divide approved with this appliance may result in properly damage or personal injury. WARNING: Do not operate the divide appliance may result in properly damage or personal injury. WARNING: Do not operate the divide appliance may result in properly damage or personal injury. WARNING: Do not operate the divide appliance may result in properly damage or personal injury. WARNING: Do not operate the divide appliance may result in properly damage or personal injury. WARNING: Do not operate the divide appliance may result in properly damage or personal injury. WARNING: Do not operate the divide approved with this appliance may result in properly damage or personal injury. WARNING: Do not operate the level approved with the appliance may result in the vehicle et appression of the damage advectuation direct ne dovent pas fee utilises are designed used approved and operate data approved and operate data approved and operate data approved and each appression operative data approved and operate data appr
dean. See installation and operating instructions accompanying appliance WARNING: Failure to install this appliance per the manufacturer's instructions or fature to use only parts appliance until all sections have been assembled and installed and inst	The instructions or failure to use only parts specifically approved with this appliance may result in property damage or personal injury. WARNINS: Do not operate the ad with approved 4" x 6% gaivanteed or stainless steel solid vent. CLAIRANCE DES TUYAUX DE VENTLATION: Consultez les listes, les ériquettes et les instructions longueur totale bucomotul doit érine composé de matériaux non. Cet appareit au gazre doit pas étric et 7 pouces (177cm) et 44 piets (13.4m). Pour une installation dans un âtre ventilé et composé de matériaux non. Cet appareit au gazre doit pas étric et 7 pouces (177cm) et 44 piets (13.4m). Pour une installation dans un âtre ventilé et composé de matériaux non. Cet appareit au gazre de filtres de charlfage à évocuation dirent na étre utilisés sec des carburant ment des protes virtees apprecisé de charlfage à évocuation dirent na étre utilisés acce des carburant solides. Utiliser seulement les pietes virtees approuées ponces. Cet appareils de charlfage à évocuation dirent na étre utilisés acce des carburant mentoné et reque de charlfage a évocuation dirent na étre utilisés exous financies et la portes virtees approuées ponces cet appreciales de charlfage a évocuation dirent na étre utilisés acce das carburant mentoné et reque de dassification de consels. Consulter seulement las pieces spécifiquement apprové avec cet appareil sein les instructions du tabricant ou corpores. Cat appareil doit être utilisé seulement avec le type de carburant mentoné et reque de dassification de consels. Consulte act utilises acue expanse de convertions et repareil au convertions du tabricant ou conpres. Cat appareil doit être utilisé seulement avec le type de carburant mentoné et reque de dassification acces das acuerant mentoné et reque des activation avec de convertions du tabricant ou conpres. Cat appareil doit être utilisé seulement avec le type de carburant menton et reque de cassification acces das acuerant approves avec cet appareil acte acter acuerant approves avec cet appareil acte
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NEVER ALLOW CHILDREN TO TOUCH GLASS.	Installées en concordance avec les instructions du manufacturier. Ce modèle peut être évacué avec approuvé 4°x 6 % partie patvanisé ou en acier inoxydable solide évent. ELECTRIQUE REQUIREMENTS / BESOINS ÉLECTRIQUES: 115 V AC, 60 Hz, 0.9 Amp (lan type vented circulator, L. COOLED. Sherword industries In Part 14 Part 15 AG2024 (Nathorn 64 hone cana discriment) Les Industries Externord I tables Electrodue 2000 (lan type vented circulator, Lectrodue 2000 (lan type vented circulator)
TO TOUCH GLASS.	
	UCH GLASS. I or death. This is a rast-acting thermocouple. Keplace it only with another rast-acting mermocouple specified by the manufacturer. Refer to the manual for the part number / Risque d'incendie ou d'explosion. Peut
Lécran pare-étincelles fourni avec ce foyer réduit le risque A barrier designed to reduce the risk of burns from the entire de brûlure en cas de contact accidentel avec la vitre bot viewing glass is provided with this appliance and shall etre	It is not the state of the s
con chaude et doit être installé pour la protection des enfants	consulter à la notice pour le numéro de pièce
	od industries LTD, 6722 of defield rows, savaniohtron, BC cavada
	FACTURE / DATE DE FABRICATION: 5 O N D 2016 2017 2018 2019 2020

RATING LABEL



ENVIRE Warranty for Enviro Gas Products

Sherwood Industries Ltd. ("Sherwood") hereby warrants, subject to the terms and conditions herein set forth, this product against defects in material and workmanship during the specified warranty period starting from the date of original purchase at retail. In the event of a defect of material or workmanship during the specified warranty period, Sherwood reserves the right to make repairs or to assess the replacement of a defective product at Sherwood's factory. The shipping costs are to be paid by the consumer. All warranties by Sherwood are set forth herein and no claim shall be made against Sherwood on any oral warranty or representation.

Conditions

- A completed warranty registration must be submitted to Sherwood within 90 days of original purchase via the online warranty registration page or via the mail-in warranty registration card provided. Have the installer fill in the installation data sheet in the back of the manual for warranty and future reference.
- This warranty applies only to the original owner in the original location from date of install.
- The unit must have been properly installed by a qualified technician or installer, and must meet all local and national building code requirements.
- The warranty does not cover removal and re-installation costs.
- Sherwood Industries Ltd. reserves the right to make changes without notice.
- Sherwood Industries Ltd. and its employees or representatives will not assume any damages, either directly or indirectly caused by improper usage, operation, installation, servicing or maintenance of this appliance.
- A proof of original purchase must be provided by you or the dealer including serial number.
- This warranty does not cover any discoloration of the safety screen mesh.

Exclusions

An expanded list of exclusions is available at www.enviro.com/help/warranty.html This warranty does not cover:

- Damage as a result of improper usage or abuse.
- Damage caused from over-firing due to incorrect setup or tampering.
- Damage caused by incorrect installation.

To the Dealer

- Provide name, address and telephone number of purchaser and date of purchase.
- Provide date of purchase. Name of installer and dealer. Serial number of the appliance. Nature of complaint, defects or malfunction, description and part # of any parts replaced.
- Pictures or return of damaged or defective product may be required.

To the Distributor

Sign and verify that work and information are correct.

Sherwood Industries Ltd.

6782 Oldfield Road, Victoria, BC . Canada V8M 2A3 Online warranty registration: www.enviro.com/warranty/

Category	One Year	Two Year	Limited Lifetime (7yr)
Parts ^{1,2} (unit serial number required)		✓	
Firebox Liner Panels ³		✓	
Firebox			✓
Heat Exchanger			✓
Burner			✓
Ceramic Logs ⁴			✓
Ceramic Glass 5	\checkmark		
Pedestal / Legs (excluding finish)			v
Door Assembly			v
Surround Panels (excluding finish)			v
Exterior Panels (excluding finish)			Up to 5 years
Electrical Components		\checkmark	
Exterior Surface Finishing	\checkmark		
Labour	\checkmark		

¹ Whereas warranty has expired, replacement parts will be warrantied for 90 days from part purchase date. Labour not included. Unit serial number required.

² 50-173 Westport Fan Kit covered for up to 5 years from purchase date. Labour not included. Unit serial required.

³ Excluding damage to the finish caused by improper setup of the appliance, or color changes.

⁴ Log set and panels excludes wear and tear or breakage caused by cleaning or service.

⁴ Glass is covered for thermal breakage. Photos of box, inside of door, and unit serial # must be supplied for breakage due to shipping.

⁶ Exterior Surface finishing covers plating, enamel or paint and excludes colour changes, chipping, and fingerprints. Travel costs not included.

INSTALLATION DATA SHEET

The following information must be recorded by the installer for warranty purposes and future reference.

NAME OF OWNER:	NAME OF DEALER:
ADDRESS:	ADDRESS:
PHONE:	PHONE:
MODEL	NAME OF INSTALLER:
MODEL: SERIAL NUMBER:	NAME OF INSTALLER.
DATE OF PURCHASE: (dd/mm/yyyy)	
DATE OF INSTALLATION:(dd/mm/yyyy)	ADDRESS:
NATURAL GAS (NAT) PROPANE(LPG)	
INLET GAS PRESSURE:in wc	
MAIN BURNER ORIFICE:# DMS	PHONE:
PILOT ORIFICE #ORin diam.	
INSTALLER'S SIGNATURE:	

MANUFACTURED BY: SHERWOOD INDUSTRIES LTD. 6782 OLDFIELD RD. SAANICHTON, BC, CANADA V8M 2A3 www.enviro.com July 2019 C-15104